



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

5082857

D4379-7
Job Sheet 177203



Part No: D4379-7

Job Qty: 40 ea

Part Name: Wearplate Cup



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 6/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEETS 1,4 IPP Rev: A New Issue JFS 16/01/12 Verified By: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	6/18/18	6/18/18	0.00	0.00	Start Up Machining-3		<i>13/06/20</i>
105	Doosan	40 pcs	6/18/18	6/18/18	0.21	13.33	Doosan		<i>13/06/20</i>
110	QC	40 pcs	6/18/18	6/18/18	0.00	0.00	QC2 Machining-3		<i>13/06/20</i>
120	QC	40 pcs	6/18/18	6/18/18	0.00	0.00	QC8 Machining-3		<i>13/06/20</i>
130	Packaging	40 pcs	6/18/18	6/18/18	0.00	0.00	Packaging3-2		<i>D.C. - L. 18-06-21</i>
140	QC21-SA	40 Ea	6/18/18	6/18/18	0.00	0.00	QC21		<i>EL</i>

Part Op 105 - 1-Machine per folio FB452 2- deburr and break all sharp edge as per dwg
Descriptions: 130 - LOCATION: WA001

D46
21
9-00

JUN 21 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R1.250	304 Round Bar 1.250	2.9200 ft (.073 ea)	90-Start up Operation	<i>5082849</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R1.250	3	6	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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